

	MIG/MAG	TIG	PLASMA WELDING	PLASMA CUTTING	REAR PROTECT	LASER
CARBON STEEL AND LOW ALLOYS	CO ₂ S STARGON C-2/13/18 STARGON O-2/5/8 STARGON SCH 1/2/3 HELISTAR HP 3/11/12	ARGON S HYDROSTAR H-5	ARGON S (pilot) HELISTAR HE-70 HYDROSTAR H-7	ARGON S (pilot) NITROGEN P CO ₂ S HYDROSTAR H-7	HYDROSTAR H-5-N HYDROSTAR H-5	ARGON S NITROGEN P (cutting) O ₂ R (cutting)
STAINLESS STEEL	HELISTAR HE-50/70 STARGON C-2 STARGON O-2/5 HELISTAR HP 1/2 ARGON-NITROGEN	ARGON S HELISTAR HE-50/70 HYDROSTAR H-3/5/7/10/15 ARGON-NITROGEN	ARGON S (pilot) HELISTAR HE-50/70 HYDROSTAR H-7	ARGON S (pilot) NITROGEN P CO ₂ S HYDROSTAR H-5/7	HYDROSTAR H-5-N HYDROSTAR H-5	ARGON S NITROGEN P (cutting) O ₂ R (cutting)
NICKEL AND ITS ALLOYS	ARGON S	ARGON S HELISTAR HE-50/70	ARGON S (pilot) HELISTAR HE-70 HYDROSTAR H-5	ARGON S NITROGEN P CO ₂ S HYDROSTAR H-5/7	HYDROSTAR H-5-N HYDROSTAR H-5	ARGON S NITROGEN P (cutting) O ₂ R (cutting)
ALUMINIUM AND ITS ALLOYS	ARGON S HELISTAR HE-30/50/70	ARGON S HELISTAR HE-30/50/70	ARGON S (pilot) HELISTAR HE-30/50	ARGON S NITROGEN P CO ₂ S HYDROSTAR H-5/7		NITROGEN P (cutting) O ₂ R (cutting)
COPPER AND ITS BRONZE AND ALUMIN. ALLOYS	ARGON S HELISTAR HE-30/50/70	ARGON S HELISTAR HE-30/50/70	ARGON S (pilot) HELISTAR HE-50/70	ARGON S NITROGEN P CO ₂ S HYDROSTAR H-5/7		
TITANIUM AND ZIRCONIUM		ARGON S HELISTAR HE-30/50/70	ARGON S HELISTAR HE-30/50/70	ARGON S O ₂ -ACETYLENE*	ARGON S	ARGON S NITROGEN P (cutting) O ₂ R (cutting)
HARD FACINGS AND SUPER ALLOYS (COBALT)		ARGON S		ARGON S NITROGEN P CO ₂ S HYDROSTAR H-5/7 *oxy-acetylene cutting		ARGON S HELISTAR HE-50